



Refinish

DuPont™ 225S™ Aluminum Refinishing System Step A, Aluminum Metal Cleaner

Description

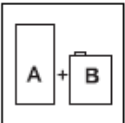
DuPont™ 225S™ is an acidic metal cleaner and conditioner formulated for aluminum. DuPont™ 225S™ effectively removes corrosion resulting from weathering and prepares the surface for the use of Aluminum Refinishing System DuPont™ 226S™ Step B, Conversion Coating.

General Information



Components

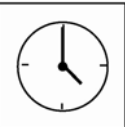
DuPont™ 225S™ - Step A, Aluminum Metal Cleaner



Mix Ratio/Viscosity

Mix Ratio (1:2)

Dilute 1 part of DuPont™ 225S™ with 2 parts of water.



Pot Life

Indefinite.

Undercoats

DuPont™ ChromaFil® 3250S™

DuPont™ 2810S™/2840S™/2870S™ 2K High Solids Urethane Sealer

Application

Substrates

Aluminum (must apply DuPont™ 226S™ as a second step)

Chrome (DuPont™ 226S™ is not required as a second step)

Tin (DuPont™ 226S™ is not required as a second step)

Surface Preparation

- Remove all mill oil and contaminants with DuPont™ First Klean™ 3900S™, Prep-Sol® 3919S™ or DuPont™ Kwik Clean™ 3949S™.
- Sand the substrate thoroughly according to the undercoat selection.



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Application

- Freely apply the diluted DuPont™ 225S™ solution to the aluminum surface. While the aluminum is still wet, rinse thoroughly with clear water or wipe with a clean damp cloth.
- Allow surface to air dry or wipe dry with a clean cloth.
- Treat the cleaned surface with DuPont™ 226S™ to obtain adhesion and corrosion resistance.

Tips for Success

- *Protect adjacent areas by using masking tape and polyethylene sheeting.*
- *The corrosion-preventing coating of DuPont™ 226S™ leaves the aluminum surface with a golden coloration.*
- *DuPont™ 225S™ is the only step needed when conditioning chrome or tin for painting. DuPont™ 226S™ is not required as a second step.*



Flash/Dry Times

Allow surface to air dry or wipe dry with a clean cloth.

Physical Properties

1.3 VOC (3.9 VOC less water).

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Please visit: www.pc.DuPont.com to view or print an addition copy of this "Technical Product Data" sheet.



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