

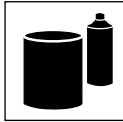


UNLEASH THE COLOR™

Hot PinStripe Efx™ Application Guide

Description

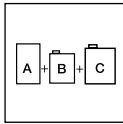
Hot PinStripe Efx™ are high performance striping colors providing exceptional coverage, gloss and clearcoat compatibility with trouble-free application and excellent brushability. It delivers superior results in solid, metallic, pearlescent and special effect colors.



General Information

Color Names & Numbers

HHM-6501™	White	HHM-6511™	Magenta
HHM-6502™	Medium Grey	HHM-6512™	Pro Purple
HHM-6503™	Black	HHM-6513™	Lime Sherbert
HHM-6504™	Primrose Yellow	HHM-6514™	Emerald Green
HHM-6505™	Chrome Yellow	HHM-6515™	Teal
HHM-6506™	Imitation Gold	HHM-6516™	Blazer Blue
HHM-6507™	Orange	HHM-6517™	Fathom Blue
HHM-6508™	Royal Red	HHM-6518™	Tan
HHM-6509™	Maroon	HHM-6519™	Silver Metallic
HHM-6510™	Quintessential Purple	HHM-6520™	Gold Metallic



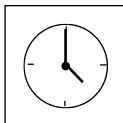
Mix Ratio

Hot PinStripe Efx™ **must** be activated with HHA-8005™ 3:1 by volume and reduce only if necessary.

Caution: Over reduction may cause transparency of color.

Tips for Success

- Activate only what you intend to use.
- Hot PinStripe Efx™ may be mixed together to create custom colors.
- Use Hot Reducer HHR-7085™ (slow) only if needed.



Pot Life

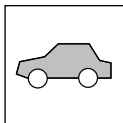
2 – 3 hours at 70°F, activated

Additives

Accelerator – not recommended
 Fish eye eliminator – not recommended
 Flex additive – not recommended
 Flatteners – not recommended

Tinting

Colors can be mixed to create custom colors. Solid colors can be mixed with metallics.



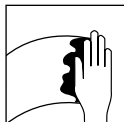
Clearcoats

Hot Clear Urethane Panel Clear, HHC-5000™
 Hot Clear Urethane Baking Clear, HHC-5100™
 Hot Clear Matte Clear, HHC-5300™
 Hot Clear High Speed Clear, HHC-5400™



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Hot PinStripe Efx™



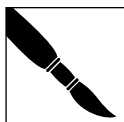
Application

Properly prepped OEM finishes (if **not** clearing over Hot PinStripe Efx™)
Properly sanded and prepped OEM finishes (if clearing over Hot PinStripe Efx™)
Properly sanded and prepped Hot Hues™ Custom Finish Basecoat Colors



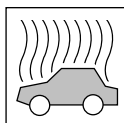
Surface Prep

Clean OEM surfaces with DuPont Final Kleen wax and grease remover or allow basecoat to dry 15-30 minutes prior to striping. For overall clear, over an OEM or clearcoated surface, sand with 1000 grit before striping.



Application

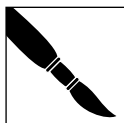
- Apply using pinstriping sword brushes and lettering quills
- Some ChromaLusion® colors may need to be double-coated due to the transparent nature of this product. If not being cleared, product should be striped on dark, gloss surface for full effect. Allow 5-10 minutes flash time between coats.



Flash / Dry Times

Air dry at 70°F (21°C) activated 15 – 20 minutes

Flash before clearcoat 15 – 20 minutes



Clean up

Clean brushes immediately after use with DuPont Lacquer Thinner, then oil brushes with brush oil or Neatsfoot oil to preserve hair. Note: Clean brushes thoroughly with DuPont Lacquer Thinner before each use.

Physical Properties

VOC: 5.0 lbs/gal (maximum)

Flash Point: See MSDS

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Following mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

WEAR A POSITIVE-PRESSURE, SUPPLIED-AIR RESPIRATOR (NIOSH APPROVED TC-19C), EYE PROTECTION, GLOVES AND PROTECTIVE CLOTHING WHILE MIXING ACTIVATOR WITH PAINT, DURING APPLICATION AND UNTIL ALL VAPORS AND SPRAY MIST ARE EXHAUSTED. Follow respirator manufacturer's directions for respirator use. INDIVIDUALS WITH HISTORY OF LUNG OR BREATHING PROBLEMS OR PRIOR REACTION TO ISOCYANATES SHOULD NOT USE OR BE EXPOSED TO VAPOR OR SPRAY MIST. Do not permit anyone without protection in the painting area.



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